

Work Order ID 59830

Friday, June 11, 2010 12:59:18 PM



Page 1

Item ID: D412-705-015

Accept



Setup Start



Revision ID:

Item Name: Driveshaft Tunnel Modification

Stop



Start Date: 6/11/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

if

Date:

6-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015

CHG 003

*8/10/2022**for CL 10/06/22*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10.6.21 *SL* *(24)*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*8/10/2022**(+2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start Date: 6/11/2010 Start Qty: 2.00



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Required Date: 6/18/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-705. 015 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PD 10/6/22 (2)

10/06/23

W 10-06-23

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 59830

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification


Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Start Date: 6/11/2010


Required Date: 6/18/2010

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A  Bolt		Purchased	No			120	Each	345.0000	22	44		10-6-21SF	


Location	Loc Qty	Loc Code
ST350	345	
111916	145	
113359	200	

AN3C4A  BOLT		Purchased	No			120	Each	1,525.000	3	6		10-6-21SF	
--	--	-----------	----	--	--	-----	------	-----------	---	---	--	-----------	--

Location	Loc Qty	Loc Code
ST350	1525	
114103	501	
114108	14	
114416	12	
114523	2	
114859	996	

D3256-1  Panel		Manufactured	No			120	Each	3.0000	1	2		10-6-21SF	
--	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------	--

Location	Loc Qty	Loc Code
ST176	3	
44053	3	

D3256-3  Gasket		Manufactured	No			120	Each	4.0000	1	2		10-6-21SF	(2)
---	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------	-----

Location	Loc Qty	Loc Code
ST176	4	
44054	4	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 59830



Parent Item: D412-705-015



Parent Item Name: Driveshaft Tunnel Modification

Start Date: 6/11/2010

Required Date: 6/18/2010

Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20427M3-3 Rivet		Purchased	No			120	Each	652.0000	44	88			
10-6-21 SP													

Location Loc Qty Loc Code

ST318 652
112933 128
113064 524

MS21060-L3K Nut Plate		Purchased	No			120	Each	65.0000	22	44			
10-6-21 SP													

Location Loc Qty Loc Code

ST302 65
112314 15
113644 50

MS9321-09 Washer		Purchased	No			120	Each	153.0000	25	50			
1114988 10-6-21 SP													

Location Loc Qty Loc Code

ST296 153
110399 153

24

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
16	44	36		12			MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
8	22	18		6			MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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